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## **DETERMINATION OF THE FUEL CONSUMPTION FOR A PASSENGER CAR THROUGH THE POWER AND SPEED ON IMITATION ROLLER STAND**

Fuel consumption is one of the indicators that characterize the operational properties of road vehicles. In this study, the main factors that affect on fuel consumption of vehicles during its operation were analyzed. Most operating conditions can be repeated on the roller stand.

The main mathematical methods that are used to calculate fuel consumption in road conditions and during bench tests were analyzed. It is indicated that for bench tests for fuel efficiency, it is important to correctly set and control the force on the vehicle wheels.

The paper proposes a mathematical model for determining fuel consumption, which the amount of fuel consumption is calculated through the load power mode and vehicle speed. The calculation method is based on obtaining the efficiency of: indicator, mechanical, transmission and wheels, from which the overall vehicle efficiency was obtained. The table shows the results of calculating fuel consumption, wheel power and overall efficiency, as well as its constituent components. All parameters were defined for variable vehicle speed.

A general algorithm and results of calculating fuel consumption in road conditions and on a roller stand with different power on wheels were given. The results of experimental studies were presented, where the fuel consumption was determined for cars of the VAZ brand. Fuel consumption increases in the range of 6 to 11 l/100 km if the wheel power varies in the range of 7 to 21 kW. This is in good agreement with the data calculated in the same range of parameters. Calculations show an increase in fuel consumption if the power is reduced from 5 kW and below. This can be explained by the fact that in this mode the vehicle moves in low gears of the gearbox. It was not possible to repeat this mode during the experiment.

General conclusions and directions for further research were formulated.

**Key words:** car, fuel consumption, a roller dynamometer, mode of load, mode of speed, efficiency.

### **INTRODUCTION**

In the process of designing and creating a vehicle structure, engineers lay down certain characteristics that will be implemented during its manufacture and manifest themselves during operation. The new machine has both operational and design characteristics. One of the main characteristics of performance characteristics is fuel consumption.

Fuel efficiency depends on several factors, the main of which are: design features and characteristics of the car; operational parameters of the vehicle; technical condition of the vehicle; driving mode and driver class. For new cars, fuel consumption can be reduced by rationally choosing the optimal driving mode. To do this, it is necessary to establish an analytical and experimental relationship between fuel consumption and power-speed mode in the process of vehicle movement.

It is necessary to be able to calculate and provide the necessary test modes (stand speed, stand power, etc.), so that the fuel consumption is identical (on the road and on the stand).

Adequate modeling of road conditions on a roller test bench makes it possible to take into account a variety of design and operational factors that form fuel consumption for a car engine.

### **ANALYSIS OF LITERATURE DATA AND FORMULATION OF THE PROBLEM**

The theoretical foundations of mathematical modeling of the operational properties of a car were laid by researchers in the first half of the last century. At that time, a dependence was proposed for determining road fuel consumption through specific indicator fuel consumption and vehicle power. The principles for evaluating the fuel efficiency of a car in real operating conditions were laid down by prof. Govorushchenko M.Ya. [1]. Further development of the methodology for calculating fuel consumption through various indicators is reflected in the following works: by specific indicators [2], by the efficiency of the vehicle's power units [3], by the uneven movement of the car on the road [4], by the change in the indicator fuel consumption [5]. The papers [5] and [6] present the practical implementation of a new methodology for assessing and automotive diagnostics based on fuel consumption. The papers [6] and [7] give a feature of determining fuel efficiency during bench tests on a roller bench. In works [2-7], fuel consumption was determined from the speed of car on the road or the roller stand. The study of other operational parameters in these works was not considered explicitly.

### **PURPOSE AND OBJECTIVES OF THE STUDY**

The purpose of this work is to obtain a mathematical dependence for definition of fuel consumption through the power on the car wheels. It is necessary to compare the fuel consumption values, which are obtained by mathematical modeling, with the experimental results of the study for bench tests of the car.

**RESEARCH RESULT**

Fuel consumption in l/100 km for road testing is calculated using the following formula

$$Q = \frac{100 \cdot Q_1}{V_a \cdot \rho_t}, \quad (1)$$

where  $Q_1$  – hourly fuel consumption, kg/h.;

$V_a$  – vehicle speed, km/h;

$\rho_t$  – fuel density, kg/l.

Hourly fuel consumption is determined through the indicator or effective engine parameters:

$$Q_1 = g_e \cdot N_e, \quad (2)$$

where  $g_e$  – specific effective fuel consumption, kg/kW;

$N_e$  – engine effective power, kW.

The specific effective fuel consumption in g/kW is related to the effective engine efficiency:

$$g_e = \frac{3600}{H_H \cdot \eta_e}, \quad (3)$$

where  $H_H$  – lower calorific value, kg/kJ;

$\eta_e$  – engine effective efficiency.

The engine effective efficiency is a composite index that takes into account the indicator and mechanical losses in the engine:

$$\eta_e = \eta_i \cdot \eta_m, \quad (4)$$

where  $\eta_i$  – engine indicator efficiency;

$\eta_m$  – engine mechanical efficiency.

The effective engine power is related to the wheels power for vehicle as:

$$N_e = N_k / \eta_{mp}, \quad (5)$$

where  $N_k$  – power that was brought to the vehicle wheels, kW;

$\eta_{mp}$  – transmission efficiency.

Fuel consumption on the road is determined by the formula, taking into account dependencies (2 - 5):

$$Q = \frac{360 \cdot N_k}{V_a \cdot \rho_t \cdot H_H \cdot \eta_i \cdot \eta_m \cdot \eta_{mp}}. \quad (6)$$

When the car is "moving" on a roller stand, it is convenient to create and measure power not on wheels, but on the stand rollers. Then the formula for determining the fuel consumption of vehicle at the stand, taking into account the loss of energy in the wheels, will be:

$$Q = \frac{360 \cdot N_{\sigma}}{V_a \cdot \rho_t \cdot H_H \cdot \eta_i \cdot \eta_m \cdot \eta_{mp} \cdot \eta_k}. \quad (7)$$

where  $\eta_k$  – wheel efficiency,

$N_{\sigma}$  – power on bench rollers, kW.  $N_{\sigma} = N_k / \eta_k$

The components of 4 efficiency: for the engine, transmission and wheels, can be expressed in terms of the general vehicle efficiency, i.e.  $\eta_a = \eta_i \cdot \eta_m \cdot \eta_{mp} \cdot \eta_k$ . Then formula (7) can be written as follows:

$$Q = \frac{360 \cdot N_{\delta}}{V_a \cdot \rho_t \cdot H_n \cdot \eta_a} \quad (7)$$

In [8], there are calculated dependences for determining the engine indicator efficiency and engine mechanical efficiency and the transmission efficiency and wheels efficiency, as well as the dependence for determining the overall vehicle efficiency.

Table 1 shows the values of the efficiency of the car and its components, which were calculated for the VAZ-2107 when the vehicle is moving on the road.

Table 1 – The results of calculating the fuel consumption for a VAZ-2107 car

$V_a$ , km/h	$\eta_i$	$\eta_m$	$\eta_e$	$\eta_{mp}$	$\eta_k$	$\eta_a$	$P_{\kappa}$ , N	$N_{\kappa}$ , kW	$Q$ , l/100 km
<b>25</b>	0,300	0,380	0,114	0,910	0,480	0,050	261,95	1.819	<b>11,24</b>
<b>35</b>	0,304	0,460	0,140	0,870	0,517	0,063	299,30	2.910	<b>9,04</b>
<b>60</b>	0,311	0,569	0,177	0,770	0,660	0,090	372,27	6.211	<b>6,3</b>
<b>90</b>	0,320	0,728	0,233	0,730	0,452	0,077	473,83	11.846	<b>7,38</b>
<b>120</b>	0,330	0,788	0,260	0,737	0,292	0,056	671,24	22.375	<b>10,2</b>
<b>150</b>	0,340	0,783	0,266	0,757	0,228	0,046	836,70	34.862	<b>12,26</b>

The value of the force on the vehicle wheels was calculated by the formula:

$$P_k = G_a \cdot \psi + 0.077 \cdot kF \cdot V_a^2, \quad (8)$$

where  $G_a$  – vehicle weight, N;

$\psi$  – total road resistance coefficient;

$kF$  – streamlining factor,  $N \cdot s^2/m^2$ .

Values  $\psi$  and  $kF$  are recommended to be calculated using the following formulas:

$$\psi = \frac{0.01 \cdot V_{max}}{V_a}; \quad (9)$$

$$kF = k \cdot \alpha_t \cdot B_a \cdot H_a, \quad (10)$$

where  $V_{max}$  – maximum vehicle speed, km/h;

$k$  – air resistance coefficient,  $N \cdot s^2/m^4$ ;

$\alpha_t$  – frontal area fill factor;

$B_a$  – vehicle width, m;

$H_a$  – vehicle height, m.

If you know the power that is supplied to the vehicle wheels, you can calculate the power at the vehicle wheels in watts.:

$$N_k = \frac{P_k \cdot V_a}{3.6} \quad (11)$$

Finally we get the power that is supplied to the vehicle wheels in kW:

$$N_k = 2.78 \cdot 10^{-4} \cdot (G_a \cdot 0.01 \cdot V_{max} + 0.077 \cdot k \cdot \alpha_t \cdot B_a \cdot H_a \cdot V_a^3). \quad (12)$$

Table 1 summarizes the values of wheel force and wheel power, which were calculated using formulas (8) and (12). The last column of table 1 shows the calculated values of fuel consumption for the VAZ-2107 when the vehicle was moving along the road in running order.

The following initial data were adopted for the VAZ-2107 vehicle in the calculations of fuel consumption, power to the wheels and efficiency of the vehicle:  $G_a=10400$  H;  $V_{max}=160$  km/h;  $\alpha_t=0.9$ ;  $k=0.36$  H·s<sup>2</sup>/m<sup>4</sup>;  $B_a=1.6$  m;  $H_a=1.4$  m;  $\rho_t=0.76$  g/cm<sup>3</sup>;  $H_u=44000$  kJ/kg.

If we substitute the initial data in dependences (6), (8) and (12), then we can obtain simplified formulas in relation to the vehicle VAZ-2107. Then the formulas for calculating the wheel force and wheel power, as well as fuel consumption will take the following form:

– power on vehicle wheels  $P_k$ , N:

$$P_k = \frac{15600}{V_a} + 1.13 \cdot V_a^2; \quad (12)$$

– power, which is connected to vehicle wheels  $N_k$ , kW:

$$N_k = 4.33 + 3.14 \cdot 10^{-4} \cdot V_a^3; \quad (13)$$

– fuel consumption  $Q$ , l/100 km:

$$Q = \frac{0.0108 \cdot N_k}{V_a \cdot \eta_i \cdot \eta_M \cdot \eta_{mp}}. \quad (14)$$

### DISCUSSION OF THE RESEARCH RESULTS

A graphical dependence was built, which shows how fuel consumption changes depending on the power supplied to the car wheels, according to the calculated data. The results of the calculation were shown graphically in Figure 1.

As you can see from the graph, the power at the vehicle wheels has an ambiguous effect on fuel consumption. In the wheel power range from 1 kW to 6 kW, fuel consumption decreases with increasing power at the vehicle wheels. When the power at the wheels increases from 6 kW and above, the fuel consumption increases almost linearly. For the VAZ-2107 vehicle, the value of the minimum fuel consumption corresponds to the wheel power, which is 6 kW.

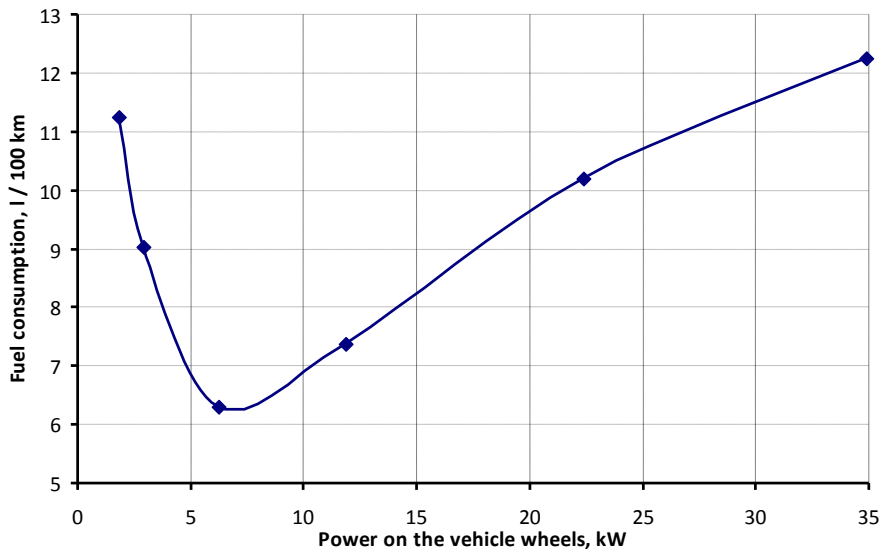


Figure 1 - Theoretical dependence of fuel consumption on wheel power for a VAZ-2107 vehicle

Experimental characteristics were obtained for several vehicles of VAZ models. Figure 2 shows how wheel power affects fuel consumption when cars are driven on a wheel stand. This makes it possible to

compare the results of calculations by the mathematical model with the experimental results. The range of power change from 7 to 20 kW was determined by the technical capabilities of the roller stand. Simulate power less than 7 kW did not allow the design of the stand.

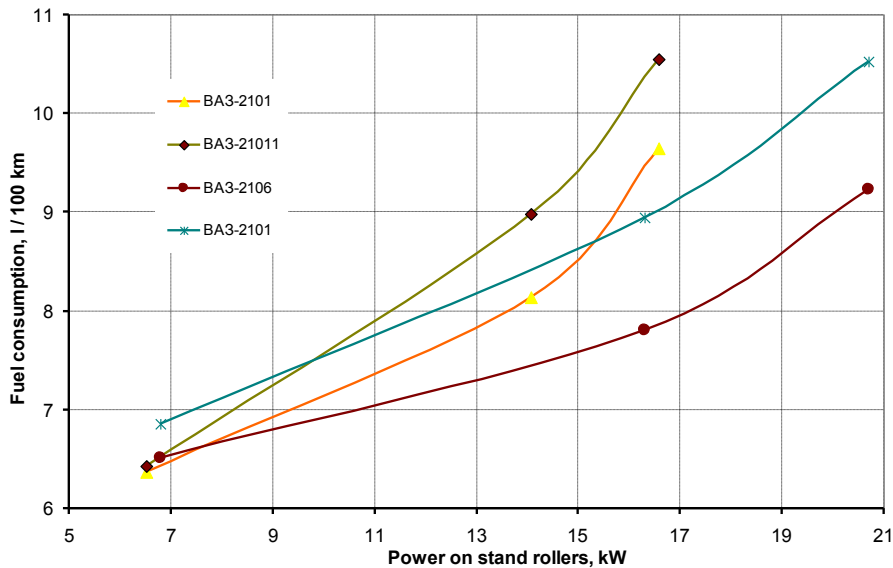


Figure 2 - Graph of fuel consumption in l / 100 km, which varies with the wheel power on the vehicle

From Graph 2 you can see an almost linear fuel consumption versus wheel power curve for a car. The deviation of the theoretical and experimental characteristics of the vehicle VAZ-2107 does not exceed 3 %. The intensity of change in fuel consumption from wheel power varies slightly for different vehicle models.

### CONCLUSIONS

The minimum fuel consumption is for the speed range from 60 to 90 km / h for the VAZ 2107 vehicle. When the VAZ-2107 vehicle is moving on the road, the minimum fuel consumption corresponds to the wheel power when it is 7 kW. Then, at this power, fuel consumption will correspond to 6 l / 100 km. In the load range from 7 to 20 kW, the fuel consumption of vehicles increases almost linearly. The results of these studies can be used to improve the methodology for rationing fuel consumption in transport.

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#### **Ю. Горбiк, С. Кривошапов. Визначення витрати палива для легкового автомобiля за потужністю i швидкістю на iмiтацiйному роликовому стендi**

Витрата палива - один з показників, що характеризують експлуатацiйні властивостi дорожньо-транспортних засобiв. В роботi були проаналiзованi основнi фактори, що впливають на витрату палива автомобiлiв у процесi експлуатацiї.

Бiльшiсть умов експлуатацiї можуть бути повторенi на роликовому стегнi з бiговими барабанами. Проаналiзовано математичнi методи розрахунку витрати палива у дорожнiх умовах та стендових випробуваннях. Вказується, що для стендових випробувань на паливну економiчнiсть важливо правильно встановлювати i контролювати навантаження на колесах автомобiля.

У роботi запропоновано математичну модель визначення витрати палива через режим навантаження та швидкiсть руху автомобiля. Розрахунковий метод заснований на отриманнi ККД: iндикаторного, механiчного, трансмiсiї та колiс, з яких було отримано загальний ККД транспортного засобу. У таблицi наведено результати розрахунку витрати палива, колiсної потужностi та загального ККД, а також його складових елементiв. Всi параметри були визначенi для рiзної швидкостi автомобiля.

Наведено алгоритм та результати розрахунку витрати палива на дорозi та на стендi з бiговими барабанами за рiзної потужностi на колесах автомобiля та роликах стенду. Наведено результати експериментальних дослiджень щодо визначення витрати палива для автомобiлiв ВАЗ. Витрата палива зростає в дiапазонi вiд 6 до 11 л/100 км, якщо потужнiсть на колесах змiнюється вiд 7 до 21 кВт. Це добре узгоджується з розрахунковими даними у тому ж дiапазонi змiни параметрiв. Розрахунки показують збiльшення витрати палива, якщо потужностi знижується вiд 5 кВт та нижче. Це можна пояснити тим, що у цьому режимi транспортний засiб рухається на низьких передачах коробки передач. Повторити цей режим у процесi експерименту було неможливо.

Сформульовано висновки та напрями подальших дослiджень.



**Ключові слова:** автомобіль, витрата палива, стенд з біговими барабанами, режим навантаження, швидкісний режим, ККД.

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